Ammeraal Beltech

Correntes e Componentes

Setembro 2024

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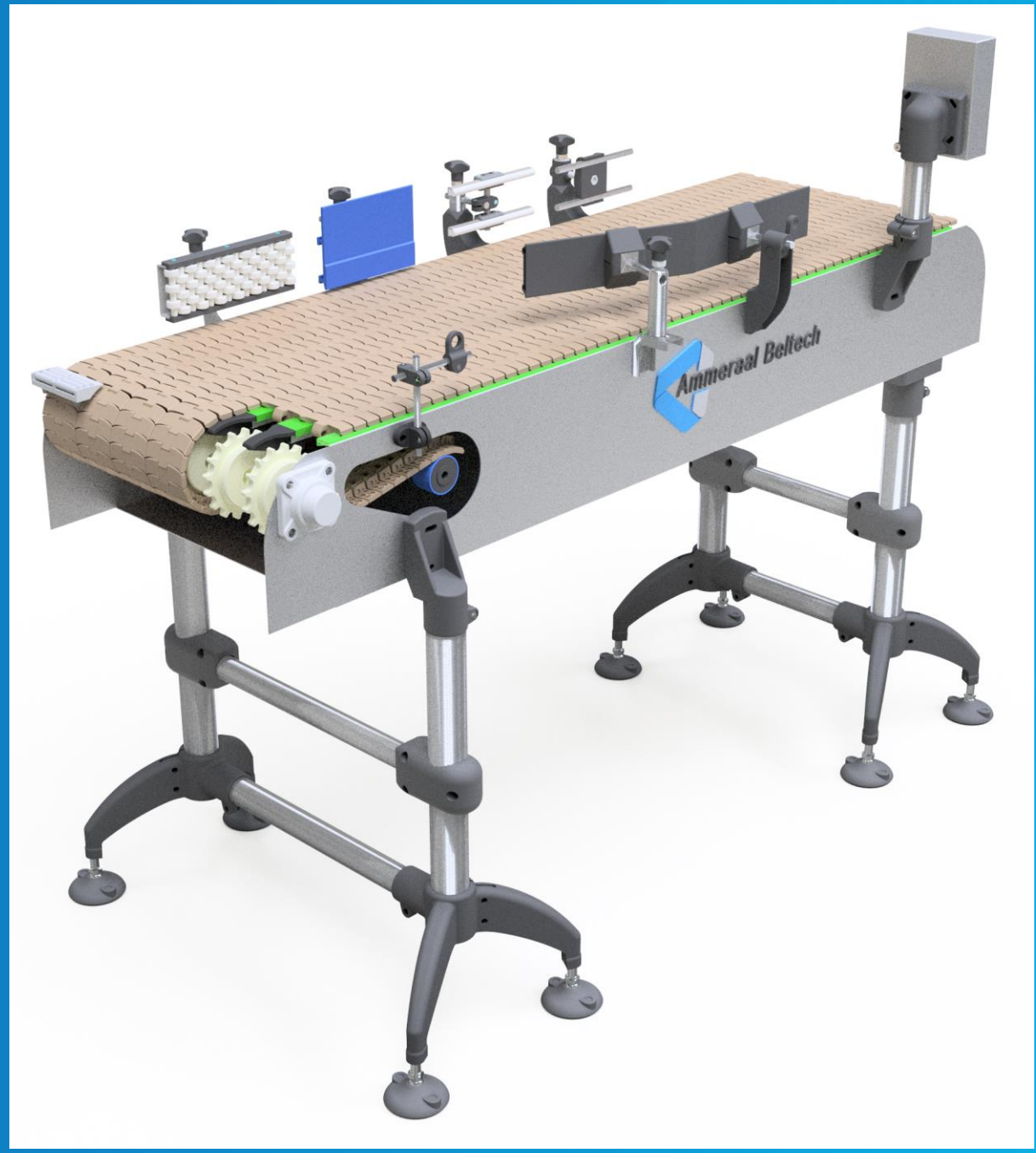
BUSINESS
MOVE

Ammeraal Beltech

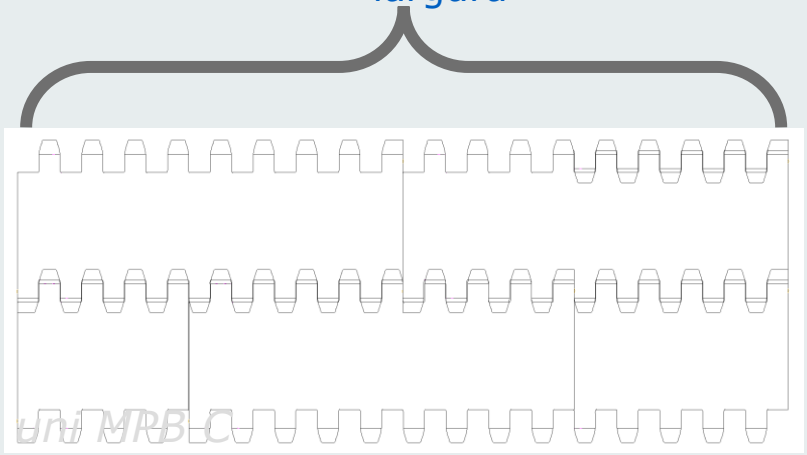
Correntes e Componentes



Diferença entre esteira modular e correntes

Esteiras

Padrão de parede de tijolos utilizado para aumentar a largura



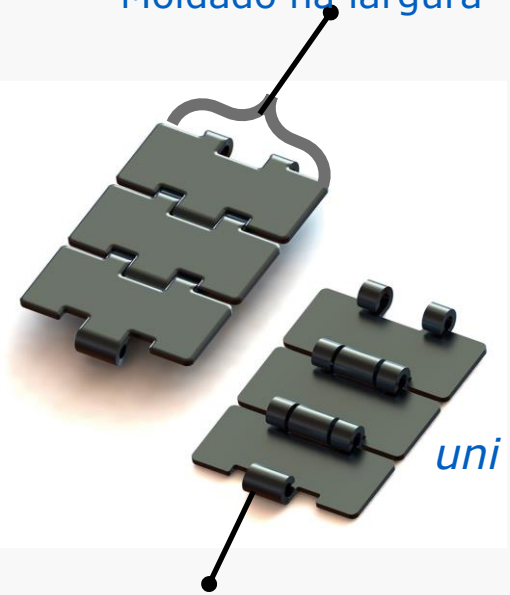
A carga é dividida entre os vários links

Mais de uma engrenagem são necessárias nos eixos motor e movido (a qde varia com a largura e caga)

Passo é medido entre os pinos (varetas)

Correntes

Moldado na largura



A carga é concentrada em um link

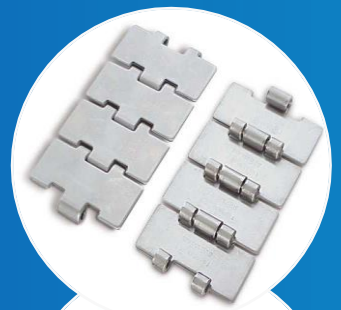
Apenas uma engrenagem em cada eixo (motor e movido)

Sobre o que estamos falando?

Correntes Plásticas

Correntes Metálicas

Chains overview



Corrente Metalica

Corrente plástica

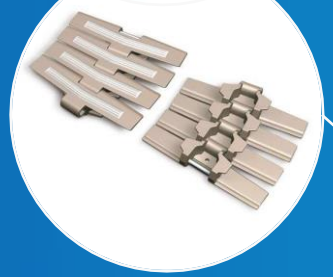
Chain Belts

Plastic Snap-On Chains

Corrente para engradados

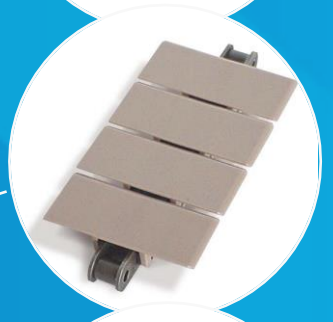
Corrente Multiflex

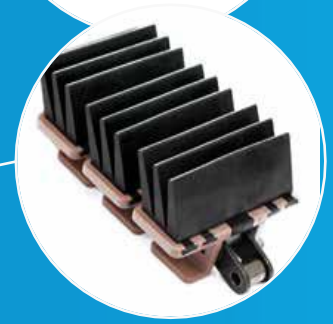
Corrente para baixa pressão de acúmulo



Correntes com talisca

Correntes emborrachadas





Variedade


810/812/815
Pitch 1.50 in.
(38.1 mm)
Straight running
800/802/805
Pitch 1.50 in.
(38.1 mm)
Straight running
881
Pitch 1.50 in.
(38.1 mm)
Side flexing
881 TAB
Pitch 1.50 in.
(38.1 mm)
Side flexing
881 Super Flex
Pitch 1.50 in.
(38.1 mm)
Side flexing
Magnet Type
Pitch 1.50 in.
(38.1 mm)
Side flexing
8811
Pitch 1.50 in.
(38.1 mm)
Side flexing
8811 Tab
Pitch 1.50 in.
(38.1 mm)
Side flexing
8811 Super Flex
Pitch 1.50 in.
(38.1 mm)
Side flexing
820
Pitch 1.50 in.
(38.1 mm)
Straight running
831
Pitch 1.50 in.
(38.1 mm)
Straight running
821
Pitch 1.50 in.
(38.1 mm)
Straight running
440 TAB
Pitch 0.75 in.
(19.05 mm)
Side flexing
879
Pitch 1.50 in.
(38.1 mm)
Side flexing
879 TAB
Pitch 1.50 in.
(38.1 mm)
Side flexing
879 Super Flex
Pitch 1.50 in.
(38.1 mm)
Side flexing
880
Pitch 1.50 in.
(38.1 mm)
Side flexing
880 TAB
Pitch 1.50 in.
(38.1 mm)
Side flexing
880 TAB-RT
Pitch 1.50 in.
(38.1 mm)
Side flexing
880 Super Flex
Pitch 1.50 in.
(38.1 mm)
Side flexing
882
Pitch 1.50 in.
(38.1 mm)
Side flexing
882 TAB
Pitch 1.50 in.
(38.1 mm)
Side flexing
879 TAB Safety
Pitch 1.50 in.
(38.1 mm)
Side flexing
879 TAB Sfty. Finger
Pitch 1.50 in.
(38.1 mm)
Side flexing
882 SC-TAB
Pitch 1.50 in.
(38.1 mm)
Side flexing
880 Rib
Pitch 1.50 in.
(38.1 mm)
Side flexing
880 Rib Flex
Pitch 1.50 in.
(38.1 mm)
Side flexing
821-RO
Pitch 1.50 in.
(38.1 mm)
Straight running

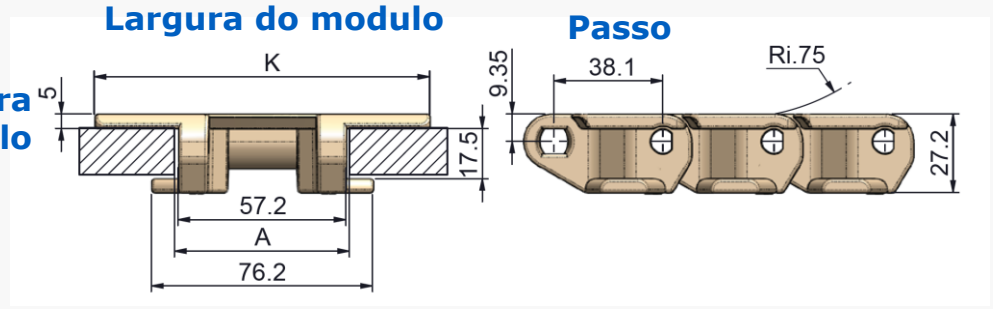
Variedade

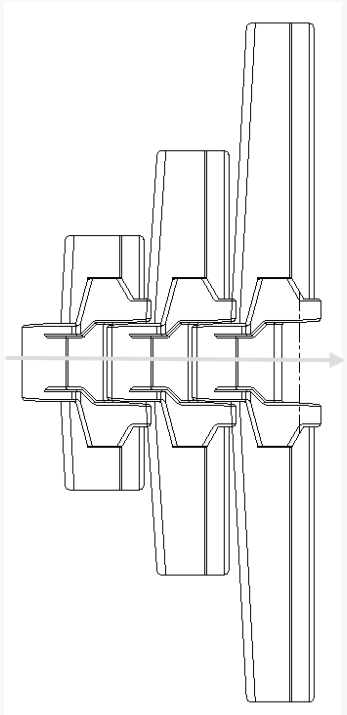

821-PRR4
Pitch 1.50 in.
(38.1 mm)
Straight running
821-PRR
Pitch 1.50 in.
(38.1 mm)
Straight running
879 TAB-R-G4
Pitch 1.50 in.
(38.1 mm)
Side flexing
NH78
Pitch 2.61 in.
(66.3 mm)
Straight running
3200
Pitch 2.00 in.
(50.8 mm)
Straight running
3200 TAB
Pitch 2.00 in.
(50.8 mm)
Side flexing
843
Pitch 0.50 in.
(12.7 mm)
Straight running
SK843
Pitch 0.50 in.
(12.7 mm)
Straight running
1843
Pitch 0.50 in.
(12.7 mm)
Side flexing
863
Pitch 0.75 in.
(19.1 mm)
Straight running
863 TAB
Pitch 0.75 in.
(19.1 mm)
Straight running
963
Pitch 0.75 in.
(19.1 mm)
Straight running
963 TAB
Pitch 0.75 in.
(19.1 mm)
Straight running
1873 ST
Pitch 0.75 in.
(19.1 mm)
Straight running
1873
Pitch 0.75 in.
(19.1 mm)
Side flexing
1873 SE
Pitch 0.75 in.
(19.1 mm)
Side flexing
3873
Pitch 0.75 in.
(19.1 mm)
Side flexing
Grip 1873-G3
Pitch 0.75 in.
(19.1 mm)
Side flexing
Grip 1873-G4
Pitch 0.75 in.
(19.1 mm)
Side flexing
Grip 1873-G4L
Pitch 0.75 in.
(19.1 mm)
Side flexing
Grip 1873-D
Pitch 0.75 in.
(19.1 mm)
Side flexing

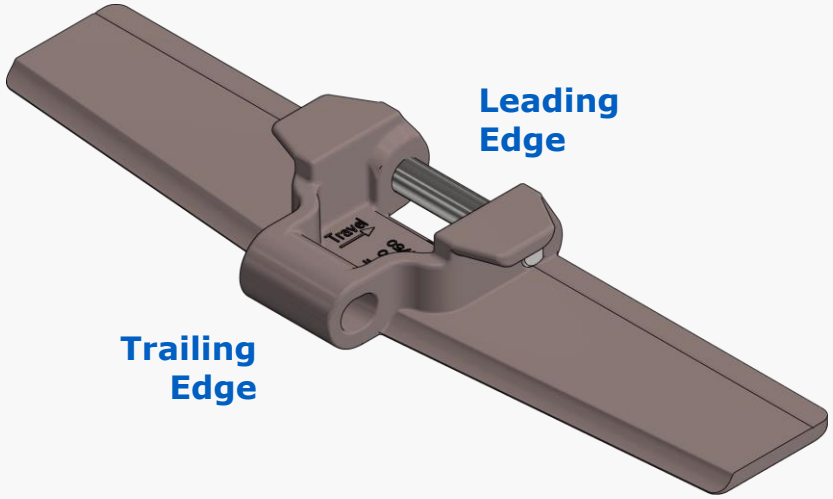
Variedade


1700
Pitch 1.97 in.
(50.0 mm)
Side flexing
1701
Pitch 1.97 in.
(50.0 mm)
Side flexing
1701 TAB/TAB-R
Pitch 1.97 in.
(50.0 mm)
Side flexing
1701 TAB-R-ST
Pitch 1.97 in.
(50.0 mm)
Side flexing
1702
Pitch 1.97 in.
(50.0 mm)
Side flexing
1702 M
Pitch 1.97 in.
(50.0 mm)
Side flexing
1702 H
Pitch 1.97 in.
(50.0 mm)
Side flexing
1703
Pitch 1.97 in.
(50.0 mm)
Side flexing
1704
Pitch 1.97 in.
(50.0 mm)
Side flexing
1705
Pitch 1.97 in.
(50.0 mm)
Side flexing
1706
Pitch 1.97 in.
(50.0 mm)
Side flexing
1707
Pitch 1.97 in.
(50.0 mm)
Side flexing
2500
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600-C
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600-CV
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600-TAB-C
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600-O
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600-OV
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600 TAB-O
Pitch 2.50 in.
(63.5 mm)
Side flexing
2600 TAB-O-M
Pitch 2.50 in.
(63.5 mm)
Side flexing
2700/2700-R
Pitch 2.76 in.
(70.0 mm)
Side flexing
2700 H/2700 H-R
Pitch 2.76 in.
(70.0 mm)
Side flexing
2700 LH
Pitch 2.76 in.
(70.0 mm)
Side flexing
3000
Pitch 3.15 in.
(80.1 mm)
Side flexing
1400
Pitch 3.25 in.
(82.5 mm)
Side flexing
1400 TAB
Pitch 3.25 in.
(82.5 mm)
Side flexing
2800
Pitch 3.25 in.
(82.5 mm)
Side flexing
2800 TAB
Pitch 3.25 in.
(82.5 mm)
Side flexing

Modulo da corrente (Link)







Passo
- É a distância entre o centro dos pinos
- Passo Pequeno
  - Reduz a ação polygonal e vibração
  - Reduz o ruído
  - Transferências mais precisas

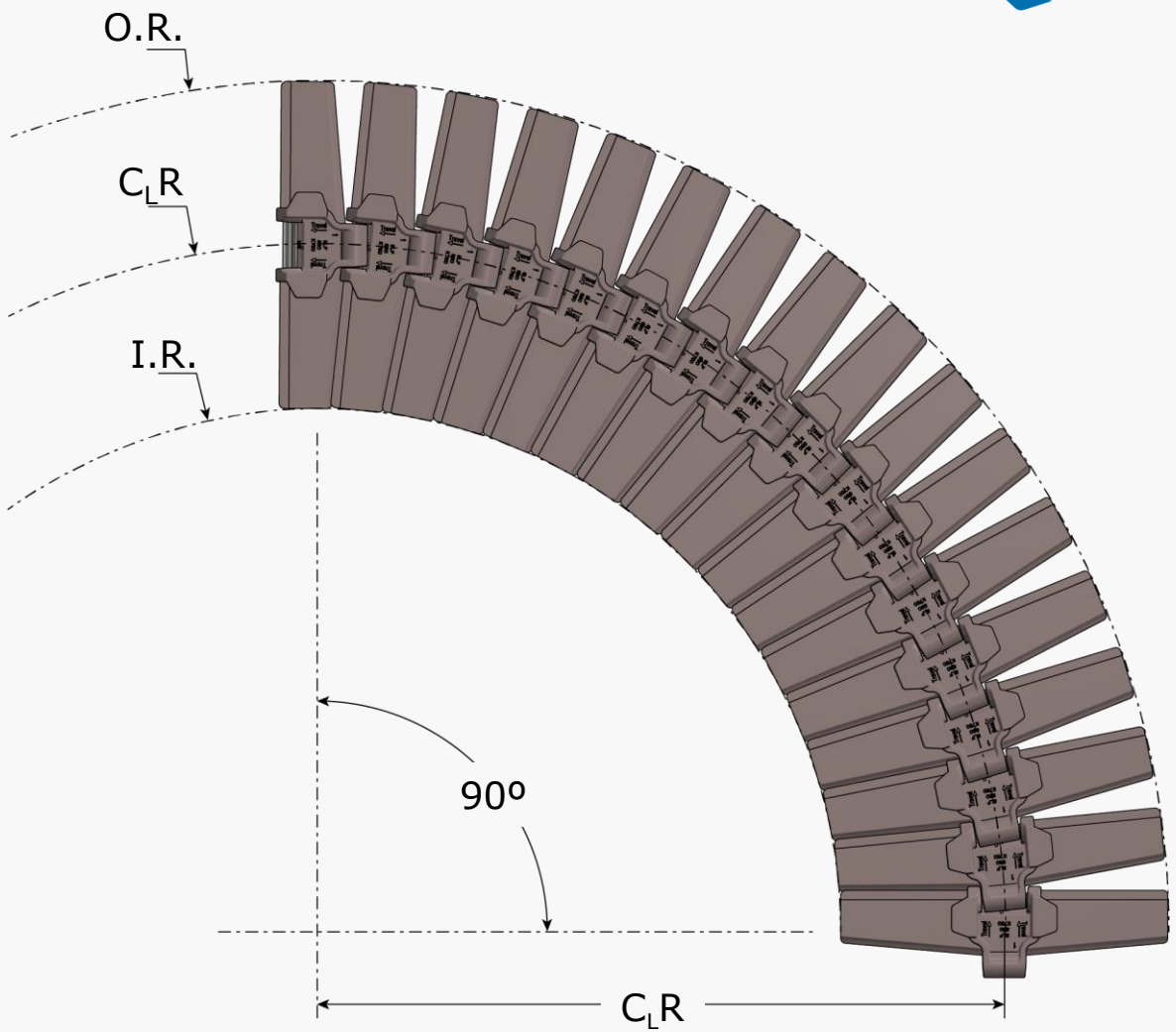
Dobradiça
- A dobradiça se mantem do mesmo tamanho não importa a largura da corrente
- Modelos com dobradiça maior aumenta a Resistencia a tração.

Largura do módulo
- A largura do modulo não influência na resistência a tração

Espessura do módulo
- Máódulos espressos melhoram:
  - Vida útil, especiamente em ambientes abrasivos
  - Resitência ao impacto

Nomenclatura da corrente

- I.R. = Raio Interno
- **C_LR = Linha media do raio**
- O.R. = Raio externo
- O ângulo no desenho é de 90°, outros ângulos são possíveis.



Correntes para percuso reto vs. Percurso curvo (Sideflexing)

Percurso reto

Percurso curvo

Percusrso reto vs. Percurso Curvo

- Todas as esteiras Uni podem ser utilizadas em percurso reto
- Para curvas as correntes Side Flex são obrigatórias.
- Correntes Side Flex tem um desenho que permite a curvature, tanto na dobradiça quanto na extremidade.

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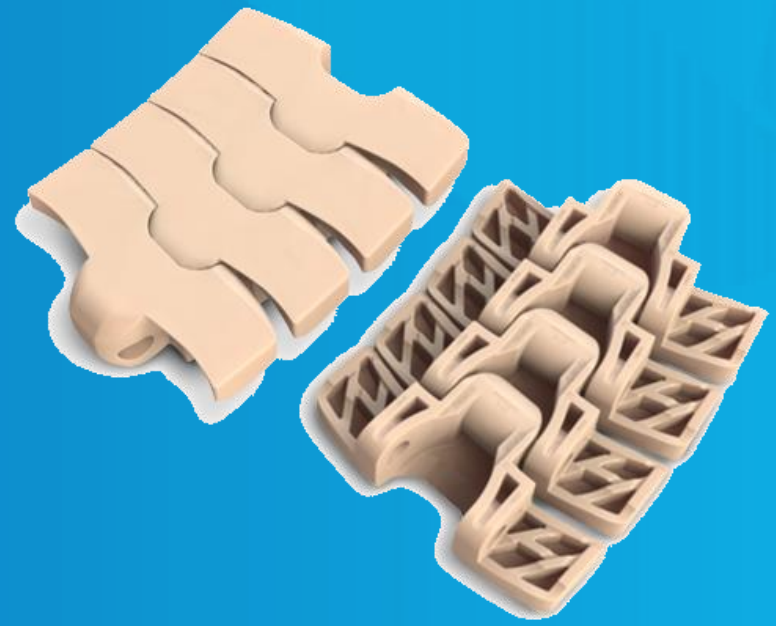
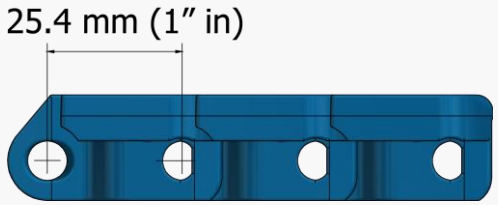
Correntes



uni 253 e 255

Passo

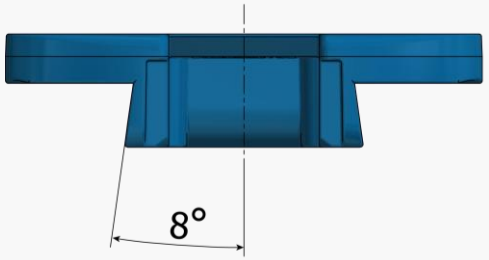


Espessura

uni 253

uni 255

Tipo de base

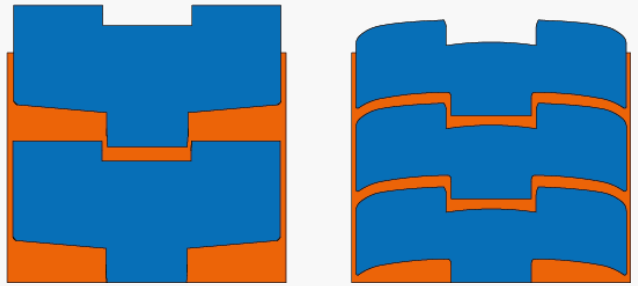


Bevel

TAB

Magnetic

Espaço entre módulos



■ Superfície de contato entre a corrente e o produto

■ Espaço entre os módulos

A corrente uni 253 & uni 255 tem **30% menos área aberta** comparada com a uni 880

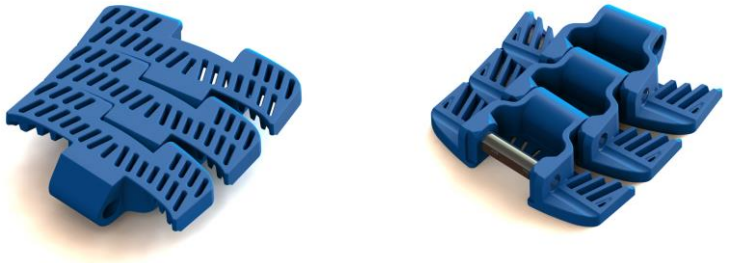
uni 253 e 255

253 FT Bevel

253 FT TAB

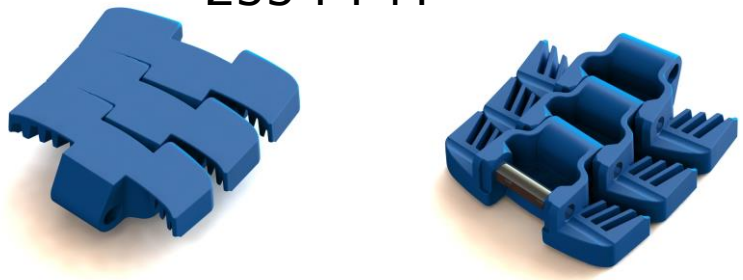
253 FT M

253 FG M



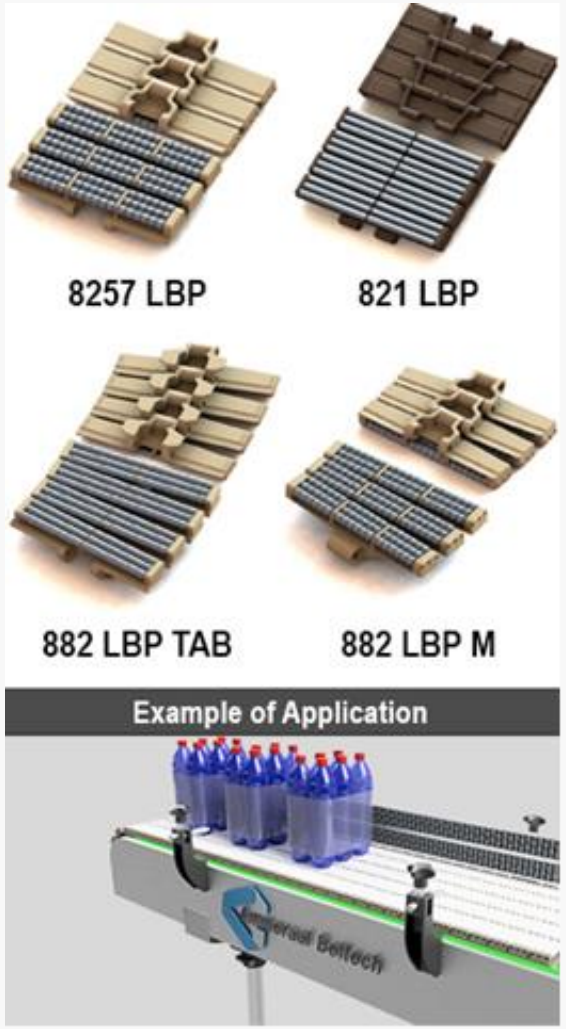
255 FT TAB

255 FT M

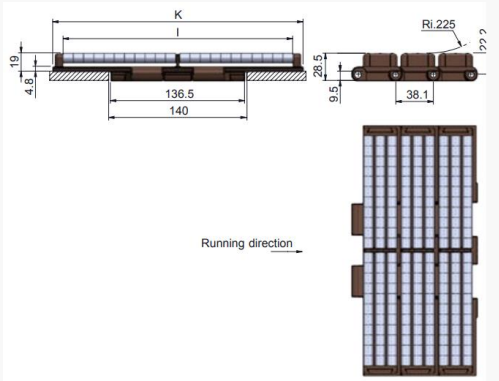
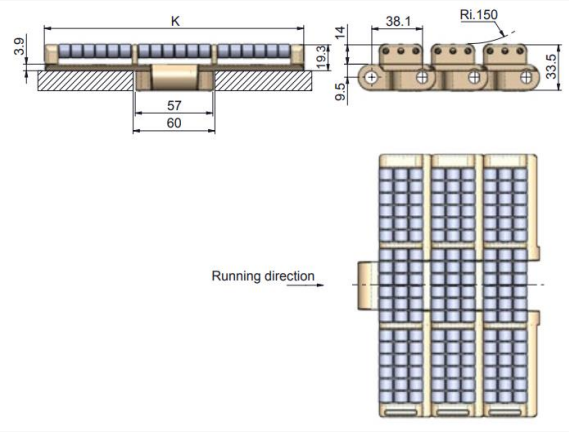


Correntes para baixa pressão de acúmulo

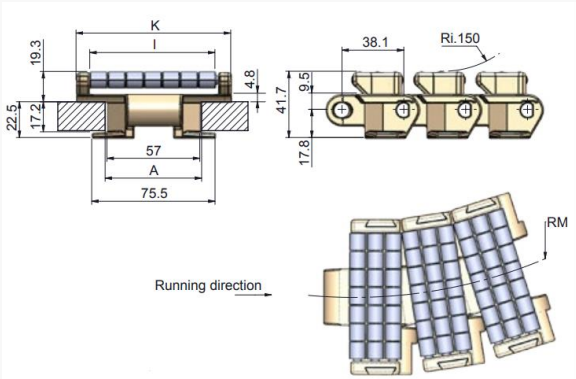
- Desenhada para minimizer a área de contato com o produto e a pressão da linha
- Ideal para produtos delicados ou que se danificam facilmente
- Roletes funcionam para reduzir o atrito onde existe acumulo de produtos.
  - Usada para transporte de caixas, badeijas, pacotes, etc.
- Quatro tipo de correntes LBP (Low Back Pressure)
  - Percurso reto, dobradiça simples (8257 LBP)
  - Percurso reto, dobradiça dupla (821 LBP)
  - Percurso curvo, tab hinge (882 TAB LBP)
  - Percurso curvo, magnética (882 M LBP) *cross-sell magnetic curves



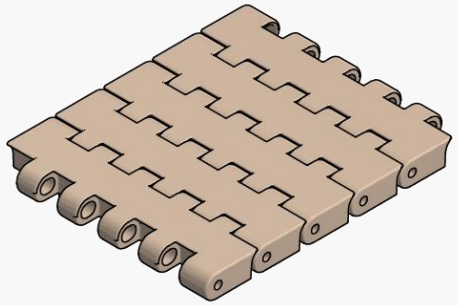
Percurso Reto

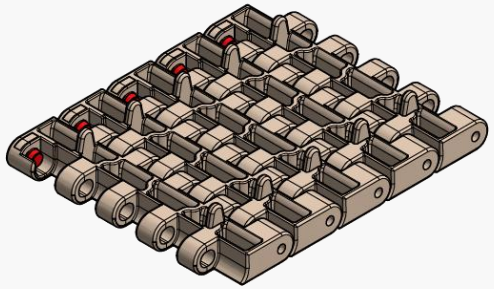
Series	Hinge Type	Flight Thickness	Pitch	Tensile Strength	Sprocket	Comp. Chain Drop-In	Comp. Sprocket Drop-In	Feature	Drawing or Photo
821 PRR	Double Hinge (Hinge Width: 136.5mm)	5.0mm	1.5in	3000N	Standard 821 & 802 Sprocket	Yes	Yes	Two times stronger than uni 820, great for large diameter products (cardboard/plastic containers)	
8257 PRR	Single Heavy Duty Hinge (Hinge Width 57mm)	4.8mm	1.5in	3900N	Standard 882 sprocket	Yes	Yes	4 x stronger than 820	

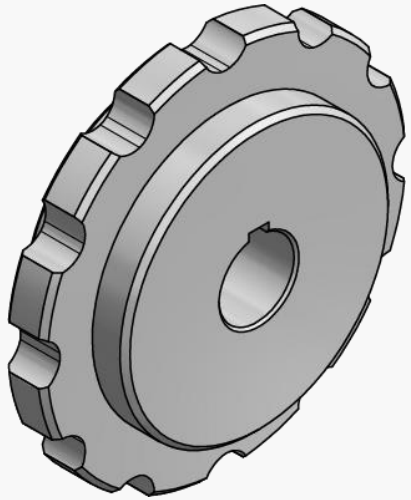
Side Flexing- Tab

Series	Hinge Type	Flight Thickness	Min Radius	Pitch	Tensile Strength	Sprocket	Comp. Chain Drop-In	Comp. Sprocket Drop-In	Feature	Drawing
882 Tab PRR/M (magnetic)	Standard (Hinge Width 57.2mm)	4.0mm	610mm	1.5in	4000N	Standard 880 Sprocket	Not 100%	Yes	Industry Standard for slow to medium speeds	

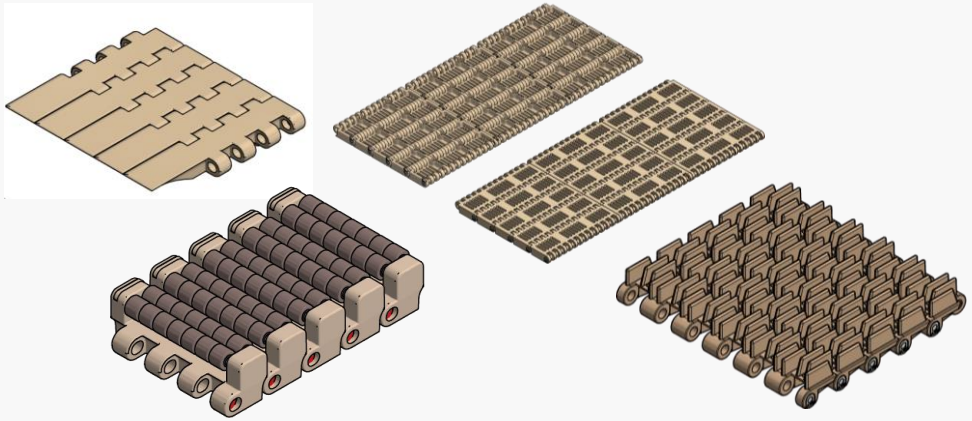
Sobre o que estamos falando?



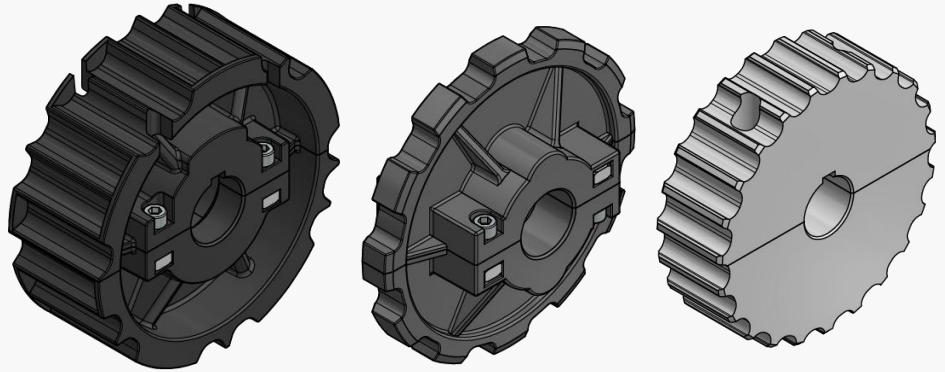




Esteiras utilizadas na industria de bebidas



Engrenagens



Plastic Chain Materials

POM LF (Low Friction): ***Industry standard*** for slat top and snap-on chains. Copolymer acetal material with special additives to reduce coefficient of friction.
Application: General
Common Color: Brown
Food Grade: Yes **Temp Range:** -40C to 80C **Load Index:** 100

POM SLF (Super Low Friction): Special acetal with ***enhanced*** lubrication compared to regular LF to provide lower friction and better wear resistance longer term.
Application: Bottling (PET case packers/palletizers), high speed, dry applications
Common Color: Dark Grey
Food Grade: Yes **Temp Range:** -40C to 80C **Load Index:** 100

POM D: Polyoxymethylene or Acetal is a thermoplastic material with ***very good mechanical and thermal properties***. Low coefficient of friction and good wear resistance*. Also available in DI (impact resistant)*
Application: Food, beverage, and bottling (cans), poultry crate conveyors
Common Color: Natural White and Grey
Food Grade: Yes **Temp Range:** -40C to 80C **Load Index:** 100

PP AR (Acid Resistant): Glass filled, homopolymer that is an ***acid resistant*** material.
Application: Chemical industry, battery, bottling
Common Color: Natural White
Food Grade: NA **Temp Range**: -40C to 105C **Load Index:** 50

PA 66: Thermoplastic material with a ***high resistance*** to wear, ***high strength***, and great stiffness.
Application: Bakery and Glass Bottling
Common Color: Black
Food Grade: Yes **Temp Range**: - -40C to 140C **Load Index: 100**

Other common materials:
POM-DK; PA66GF, POM-EC, POM-AS

Full Material Overview

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Correntes metálicas

Correntes metálicas Visão Geral

Correntes Metálicas

- Opções de materiais, SS304/SS430,SS420 ou aço carbono SS1045.

Indústrias

- Garrafas de Vidro
- Ambientes quentes (ex. Túnel de encolhimento, transporte de badejas)

Concorrentes

- ***Slat Top (uni/Habasit)***
- ***Table Top (Rexnord, MCC, Marbett)***
- ***Flat Top (Rexnord)***
- ***Movex***
- ***Cobra Correntes***
- ***Ibraflex***

Steel Material Overview

Aço Carbono- **C45 (S)**

- Alta Resistencia a tração e desgaste. 810, 800
- Uso geral, ex na indústria da madeira

Aço Martensítico– **AISI 430**

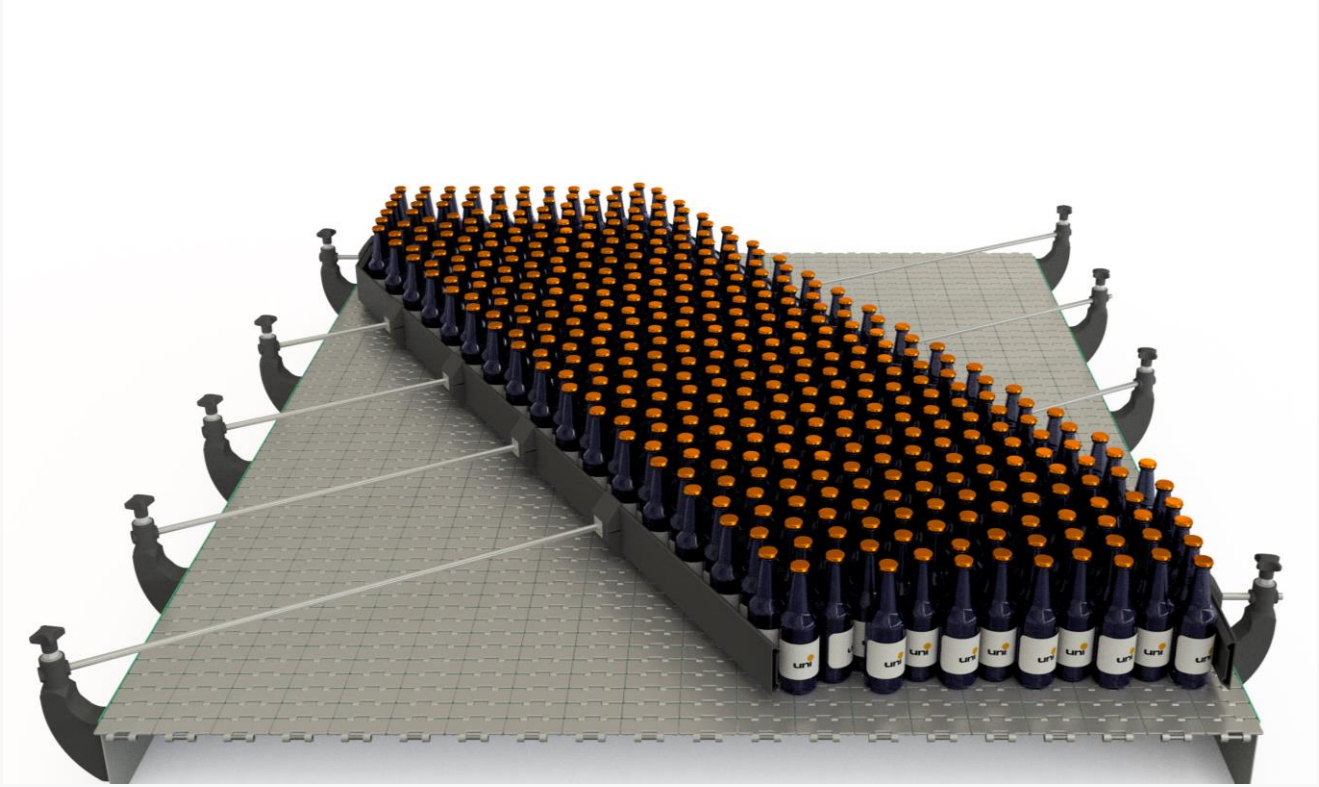
- Material Economico. uni 812, 802, etc.
- Aplicações. Baixa produção de garrafas e panificação

Aço Martensítico Premium– **AISI 420**

- Material Premium. Uni Plus series
- Linhas de alta velocidade

Aço Austensítico – **AISI 304**

- Alta Resistência Química e Contato direto com alimento. Uni 815, 805
- Aplicações com alimento; Panificação, quimíca



Produto Overview – Correntes metálicas

Ammeraal Beltech

Reto

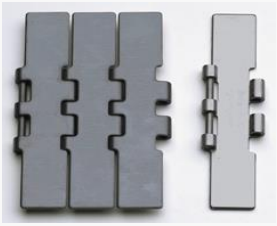
810/812/815

512/515

815 Narrow

8157

802/805



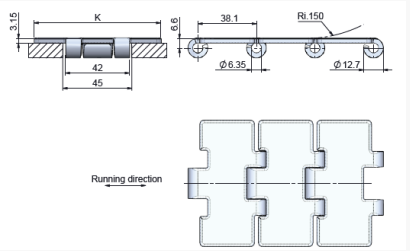
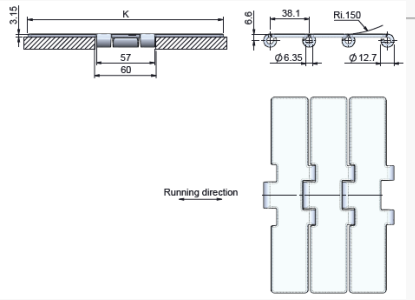
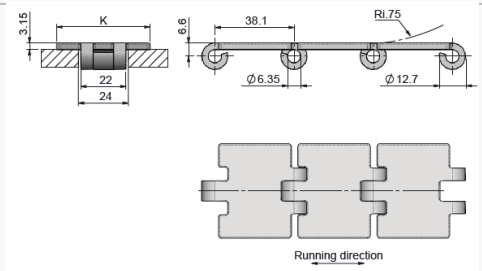
Rubber top

Curva

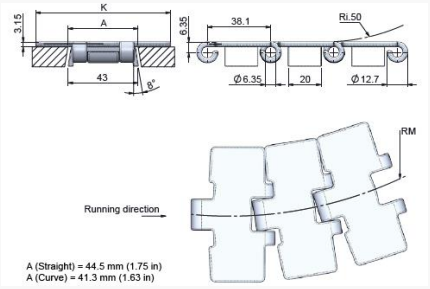
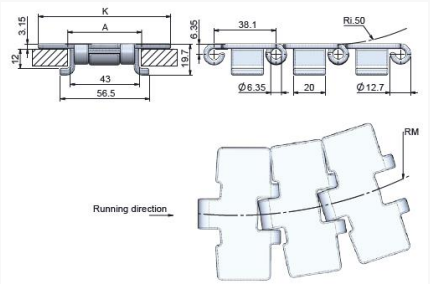
881/8811

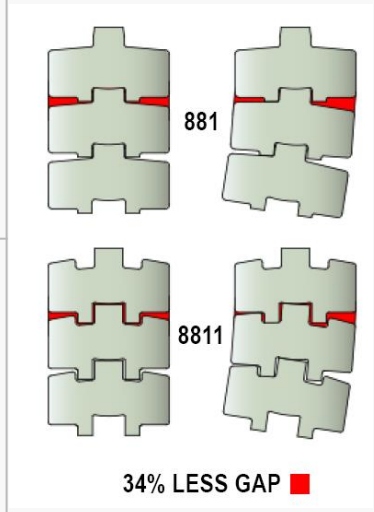
8857

Percurso reto – Dobradiça Simples

Series	Flight Thickness	Pitch	Hinge Type	Tensile Strength	Sprocket	Comp. Chain Drop-In	Comp. Sprocket Drop-In	Feature	Drawing
810 (S1045) 812 (SS430) 815 (SS304) 815Plus (S420 35)	3.15mm	0.5in	Standard 42mm	5500N	Standard 815 & 820 Sprocket	Yes	Yes	Smooth top ensures ability to convey individual, packed, and cased goods.	
8157	3.15mm	0.75in	Heavy Duty Hinge 57mm	7000N	Standard 8157	Yes	Yes	15-20% higher strength than 810/812/815 K750 only	
812/815 Narrow	3.15mm	1.5in	Small hinge 22mm	2750N	815 Narrow	Yes	Yes	Conveying smaller glass products	

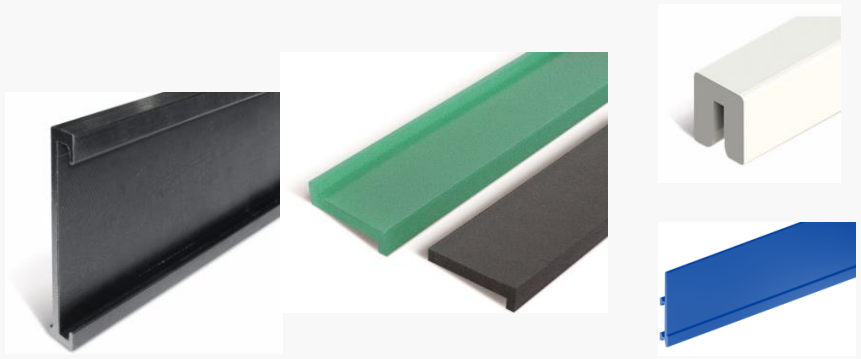
Side Flexing- Dobradiça Simples

Series	Flight Thickness	Pitch	Min. Turn Radius	Hinge Type	Tensile Strength	Sprocket	Comp. Chain Drop-In	Comp. Sprocket Drop-In	Feature	Drawing
881 Tab	3.15mm	1.5in	457mm	Standard 42mm	6000N	Standard 881 sprocket	Not 100%	Yes	Able to withstand high temperatures and easy to clean.	
8811 Tab	3.15mm	1.5in	200mm	43mm	6000N	Standard 881 sprocket	Not 100%	Yes	34% less gap on top compared to 881 tab.	



Sobre o que estamos falando?

Perfis de desgaste



Componentes

Tri-pés

Suportes

& Muito mais...

Pés

Suportes

Mancais

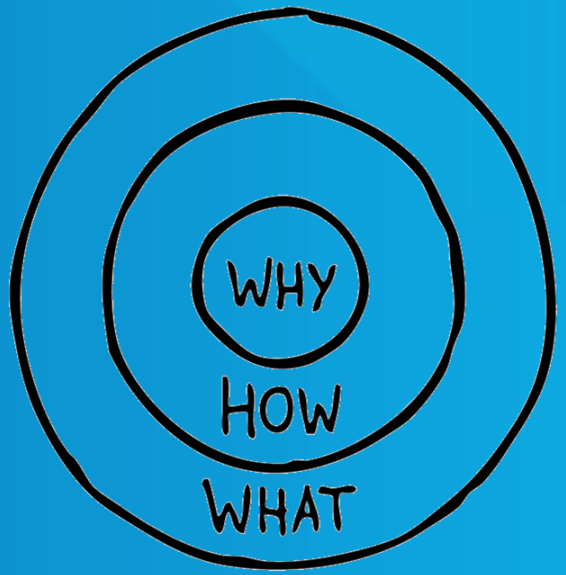
Curvas Magnéticas

Curvas e pistas

Peças Usinadas

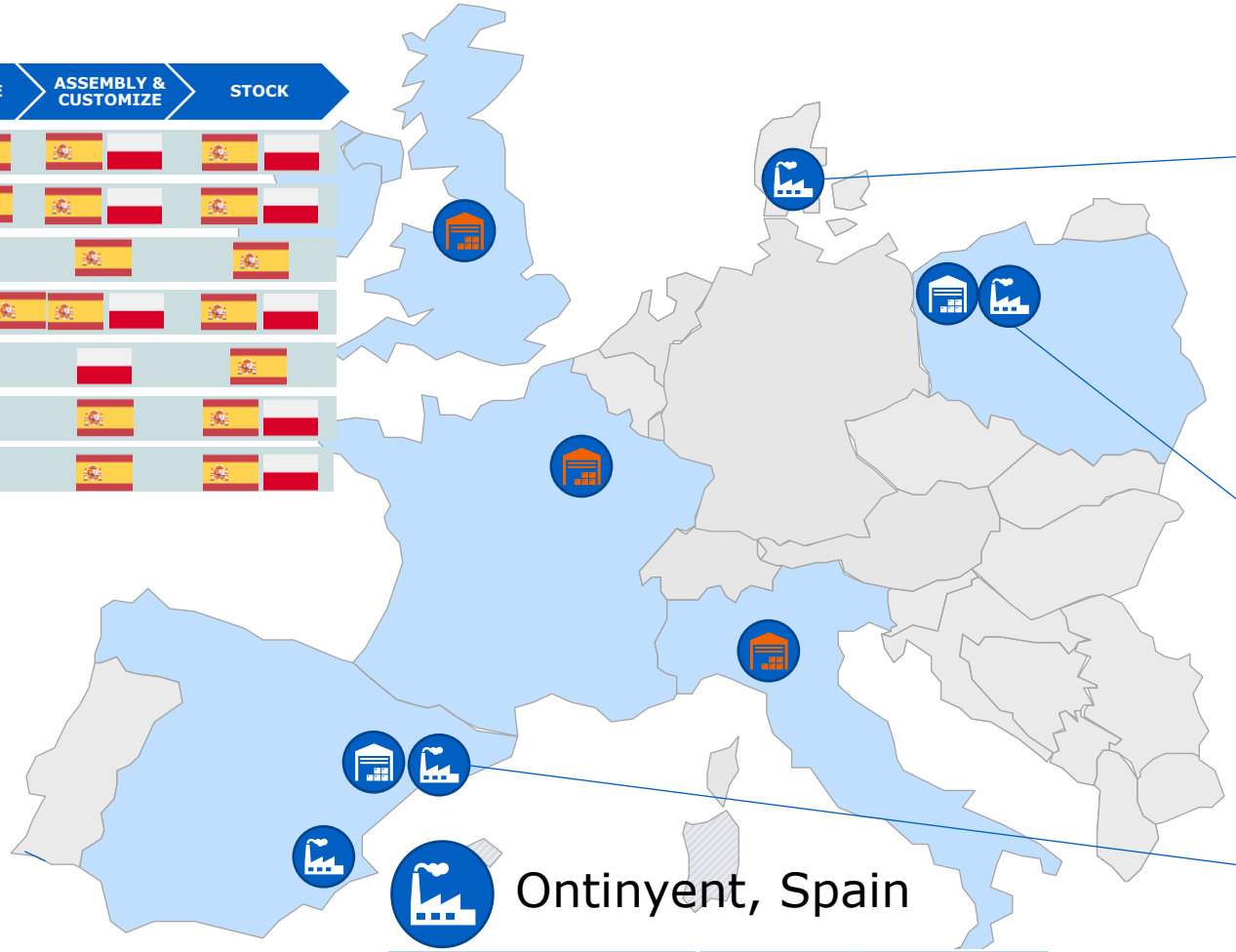
Ammeraal Beltech

Onde é desenvolvido e fabricado?



Correntes e Componentes

	DESIGN (NPD)	PRODUCE	ASSEMBLY & CUSTOMIZE	STOCK
Plastic Chains				
Modular Belting				
Components				
Sprockets (Plastic)				
Wearstr. & Profiles				
Metal Chains				
Sprockets (metal)				



Vejle, Denmark

DESIGN (NPD) | PRODUCE | ASSEMBLY & CUSTOMIZE

- Plastic Chains
- Modular Belts
- Components
- Sprockets (only plastic)
- Wear. & Profiles

Szczecin, Poland

PRODUCE | ASSEMBLY & CUSTOMIZE | STOCK

- Plastic Chains
- Modular Belts
- Plastic Machined Parts
- Wearstrips & Profiles
- Sprockets (only plastic)
- Components
- Metal Chains

Vilanova, Spain

PRODUCE | ASSEMBLY & CUSTOMIZE | STOCK

- Metal Chains
- Sprockets (Plastic & Metal)
- Components
- Wear. & Profiles

Ontinyent, Spain

DESIGN (NPD) | PRODUCE

- Sliding Sheets
- Plastic Machined Parts

C&C Manufacturing

C&C Warehouse Central Hub

C&C Local Warehouse

[1] *Automated assembly of high-volume plastic chains integrated in the injection molding process (in-line)*

[2] *MTO plastic chains as well as low-volume plastic chains*

Exemplos de aplicações

Exemplos de aplicações

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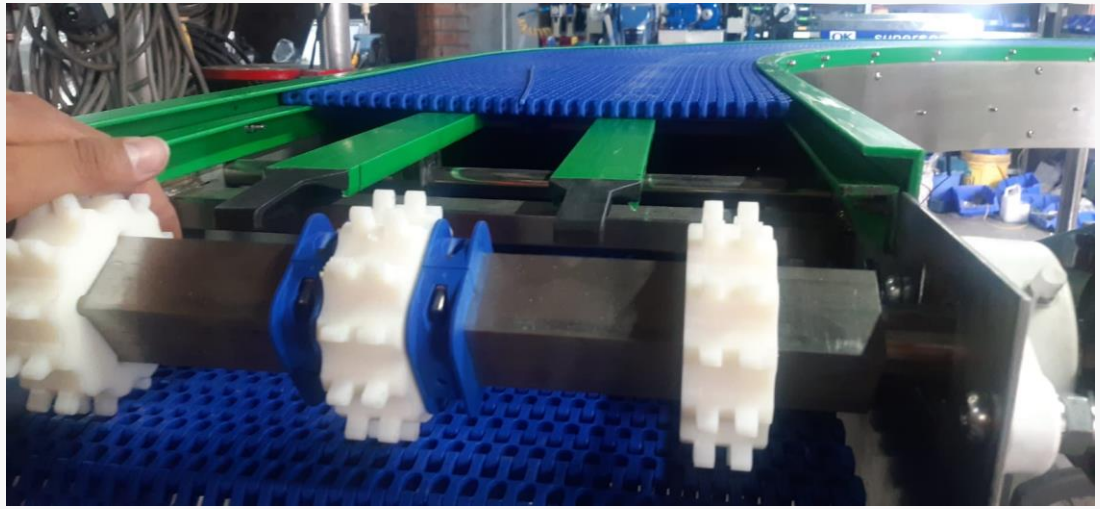
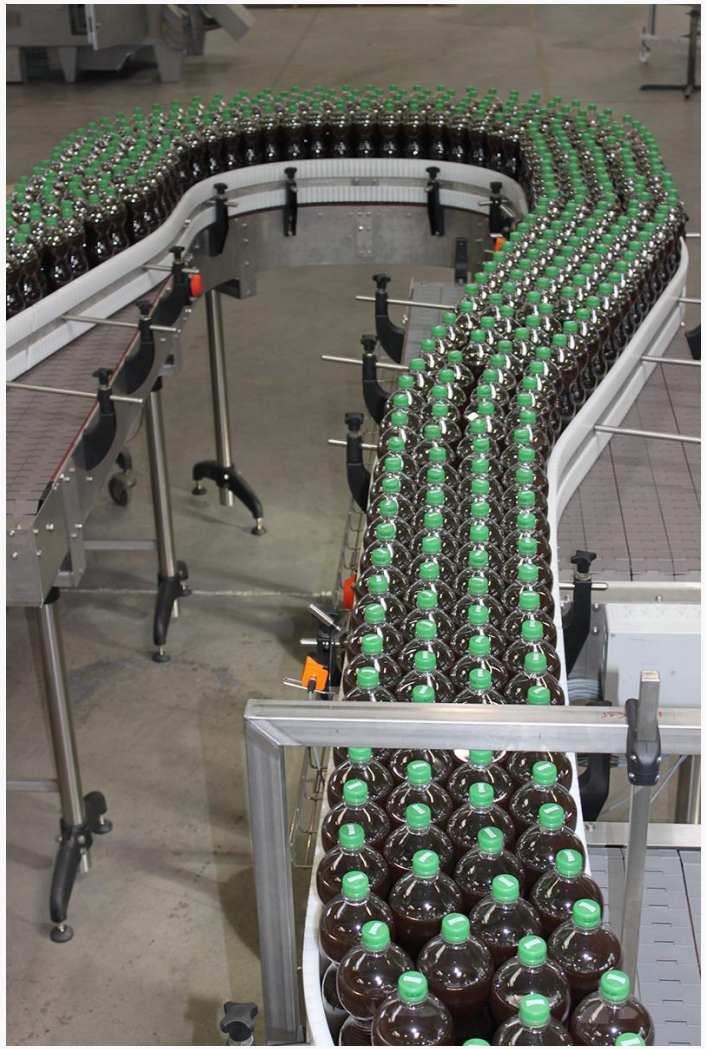


Exemplos de aplicações



Exemplos de aplicações

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Ammeraal Beltech

Exemplos de aplicações

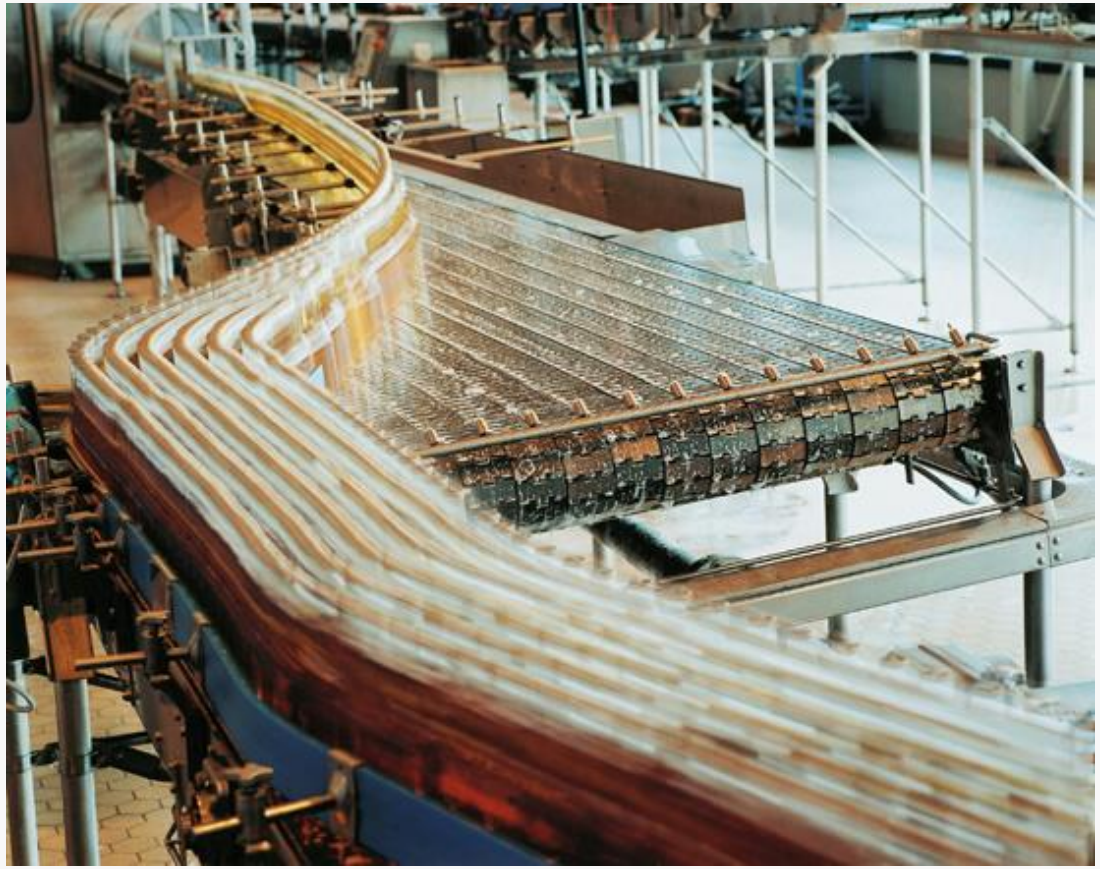
Exemplo de aplicações

Exemplos de aplicações

Exemplos de aplicações

Exemplo de aplicações

Exemplos de aplicações



Exemplos de aplicações

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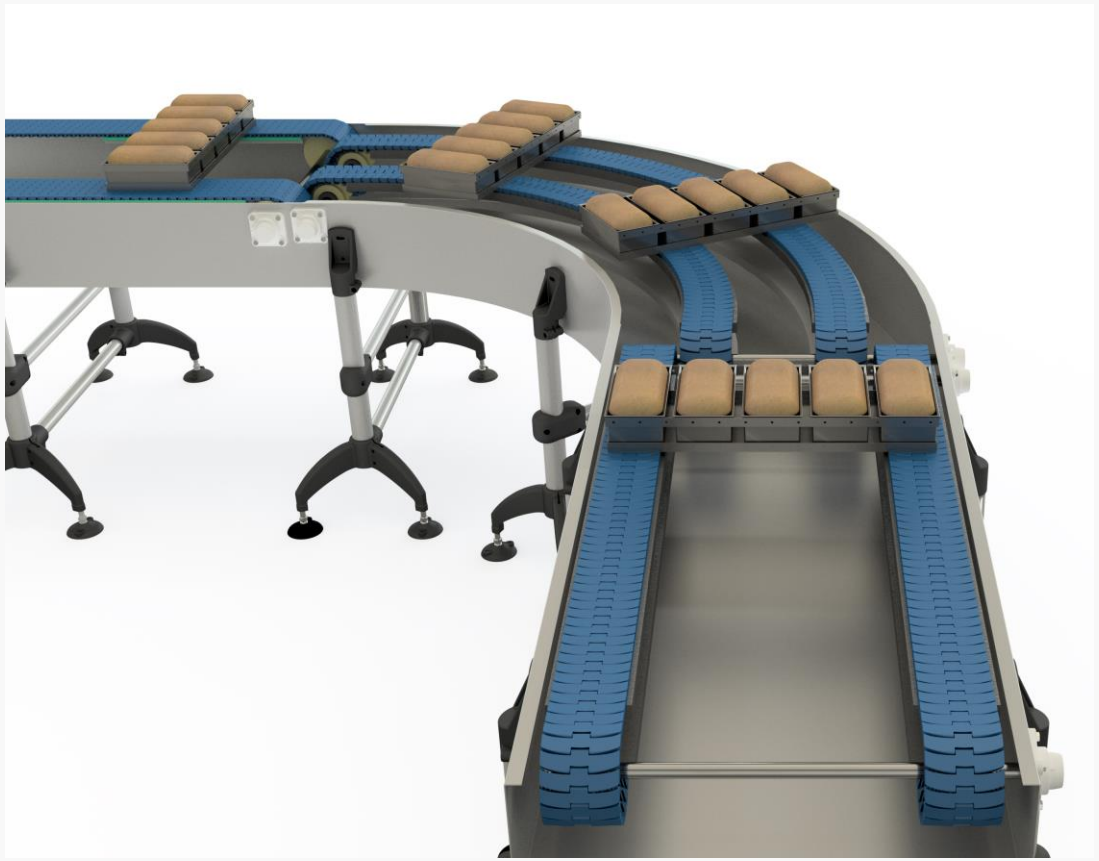
Exemplos de aplicações

Curves for Snap-On Chains

Curves for multiflex and chain belts chains



Ammeraal Beltech

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